

TYPE OF BARREL	BORE DIAMETER		RIFLE GROOVE		PITCH	NO OF GROOVES	REVISIONS
	MIN.	MAX.	MIN.	MAX.	I TURN IN _____		(A) REDRAWN & REVISED 20-3-64, S.L.J.
.22 RIMFIRE TARGET	.2160"	.2170"	.2205"	.2220"	16"	6	(B) WAS .311" .312" DIA 7-6-64 D.S.H.
.22 RIMFIRE	.2170"	.2182"	.2215"	.2230"	16"	6 OR 4 (E)	(C) 7.62mm. TARGET ADDED 7-4-66 D.S.H.
.222 REMINGTON	.2180"	.2190"	.2240"	.2245"	14"	4 (D)	(D) HAS 6 GROOVES E.M. 525 4-3-67
.22 HORNET	.2175"	.2185"	.2230"	.2240"	16"	6	(E) 1. 4 GROOVES ADDED 2. 5 GROOVE 7-62 & 308 CAL WERE STANDARD 3. 4 GROOVE 7-62 CAL. WAS TARGET BARREL ONLY 29-657 D.S.H.
.218 BEE	.2175"	.2185"	.2230"	.2240"	16"	6	
.22 HI-POWER SAVAGE	.2180"	.2190"	.2260"	.2270"	12"	6	
.22 HI-POWER	.2175"	.2185"	.2230"	.2240"	14"	6	
.25 HI-POWER	.2495"	.2505"	.2560"	.2570"	12"	6	
.270 HI-POWER	.2690"	.2702"	.2780"	.2785"	10"	6	
25/20 CENTRE FIRE	.2490"	.2502"	.2560"	.2570"	14"	6	
32/20 CENTRE FIRE	.3020"	.3032"	.3100"	.3110"	20"	6	
44/40 CENTRE FIRE	.4210"	.4220"	.4260"	.4280"	20"	6	
.303 CENTRE FIRE	.3020"	.3030"	.3110"	.3120"	10"	5	
.303 TARGET	.3020"	.3030"	.3135" (B)	.3145"	10"	5	
.243 CENTRE FIRE	.2362"	.2370"	.2430"	.2440"	10" (12" ON REQUEST)	6	
(E) 7-62 M.M. OR 308 (2 GROOVES ON REQUEST ONLY)	.2975"	.2985"	.3080"	.3100"	12"	6	
.358 NORMA MAGNUM	.3500"	.3504"	.3582"	.3586"	12"	6	
(C) 7-62 M.M. AND 308 (4 GROOVES STANDARD PROD.)	.2996"	.3010"	.3074"	.3094"	12" RIGHT HAND	4	
							MODEL

DRAWN	S.L.J.
APPRVD.	D.S.H.
DATE	20-3-64
SCALE	

MATERIAL

HEAT TREATMENT

FINISH

SPORTING ARMS
limited



BARRELS
BORE DIMENSIONS

P.S. 8